





Machines List LT

(valid since 01.04.2019)



Quantity	Name	Description
1	Mazak Integrex i-200 S U1000	CNC controlled turn-mill center with milling spindle and sub-spindle <ul style="list-style-type: none">- Maximum machining diameter: 350 mm- Automatization: Long bar feeder (max. Ø 65mm) and gantry loader- Tool magazine: 72 Places (Capto C6)- Control System: SMOOTHX
		
1	Mazak Integrex 200 IIIS	CNC controlled turn-mill center with milling spindle and sub-spindle <ul style="list-style-type: none">- Maximum machining diameter: 350 mm- Automatization: Long bar feeder (max. Ø 65mm)- Tool magazine: 40 Places (KM63)- Control System: Mazatrol
		
1	Mazak Integrex i-100 S U1000	CNC controlled turn-mill center with milling spindle and sub-spindle <ul style="list-style-type: none">- Maximum machining diameter: 300 mm- Automatization: Long bar feeder (max. Ø 65mm) and gantry loader- Tool magazine: 72 Places (Capto C6)- Control System: SMOOTHX
		
2	Gildemeister TWIN 65	CNC controlled turn-mill center with two revolvers, sub-spindle and b-axis <ul style="list-style-type: none">- Maximum machining diameter: 65mm- Automatization: 3m Long bar feeder (max. Ø 65mm)- Tools: 24 Tool places (VDI-30)- Control System: Siemens
		

Quantity	Name	Description
1	DMG Mori Sprint 42 linear	CNC controlled long and short turn-mill center with driven tools and sub-spindle <ul style="list-style-type: none"> - Maximum machining diameter: 42mm - Automatization: 3m Long bar feeder (max. Ø 42mm) - Tools: 30 Tool places - Control System: Fanuc
		
4	Hoefliger TC 32	CNC controlled long turn center with driven tools and sub-spindle <ul style="list-style-type: none"> - Maximum machining diameter: 32mm - Automatization: 3m Long bar feeder (max. Ø 32mm) - Tools: 16 Tool places - Control System: Fanuc
		
4	Star SR20RII	CNC controlled long turn center with driven tools and sub-spindle <ul style="list-style-type: none"> - Maximum machining diameter: 20mm - Automatization: 3m Long bar feeder (max. Ø 20mm) - Tools: 19 Tool places (VDI-30) - Control System: Fanuc
		
1	DMG Mori NEF 400	CNC controlled turn center <ul style="list-style-type: none"> - Maximum machining diameter: Ø 220mm - Automatization: None - Tools: 12 Tool places - Control System: Siemens
		
	Programming system	Mastercam Version 2019
		
	ERP System	Sage b7
		